

1 Abstract of the Disclosure

2 A method and an apparatus are provided for bonding a coating to a web of
3 cloth or foam without sacrificing the characteristics of the spandex mesh or
4 foam. The coating and the cloth or foam are bonded and heated and then
5 conveyed to an aspiration device for removing air between the coating and the
6 cloth, thereby providing a thorough bonding therebetween.